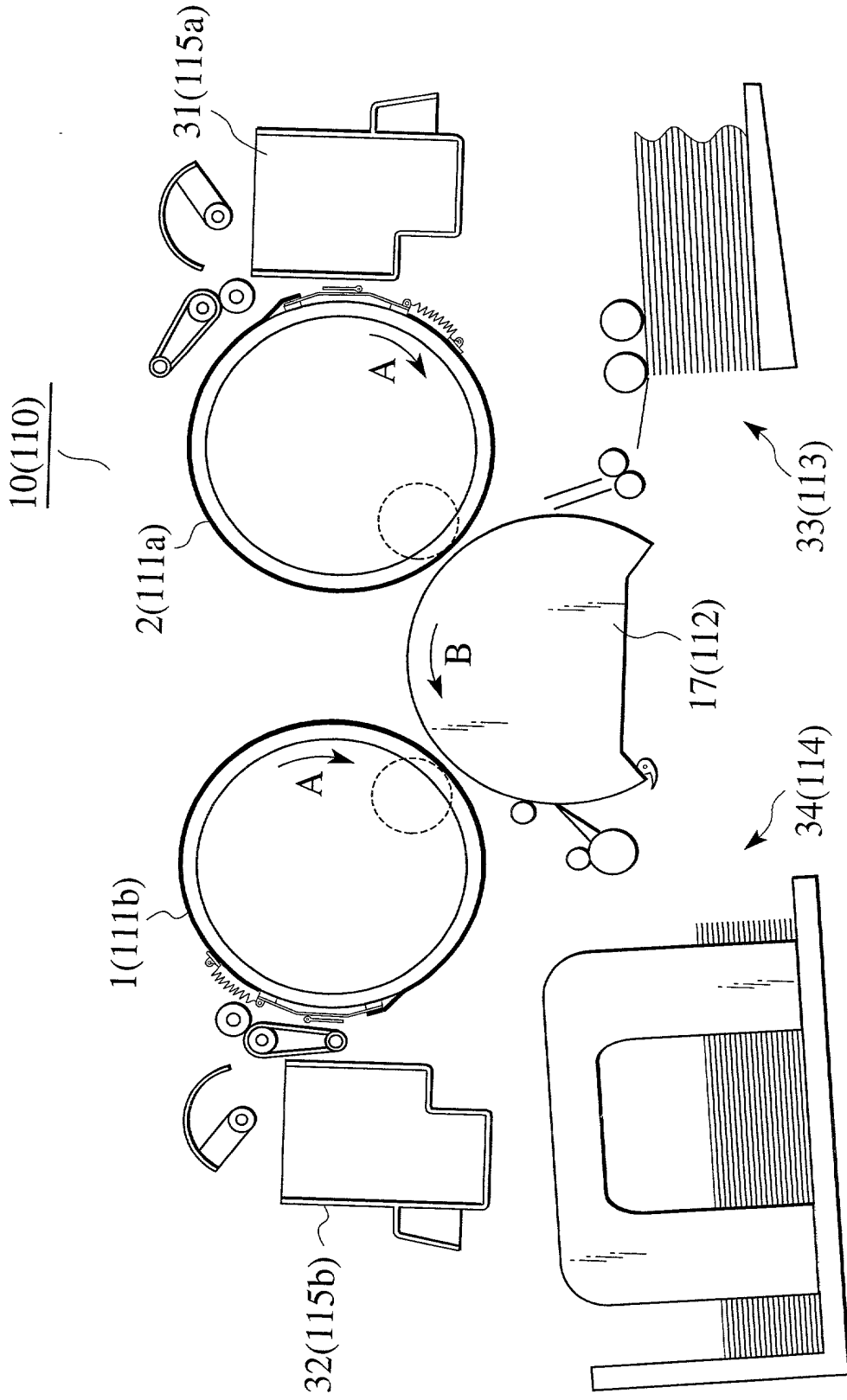


FIG. 1

FIG.1



STENCIL PRINTING MACHINE 10

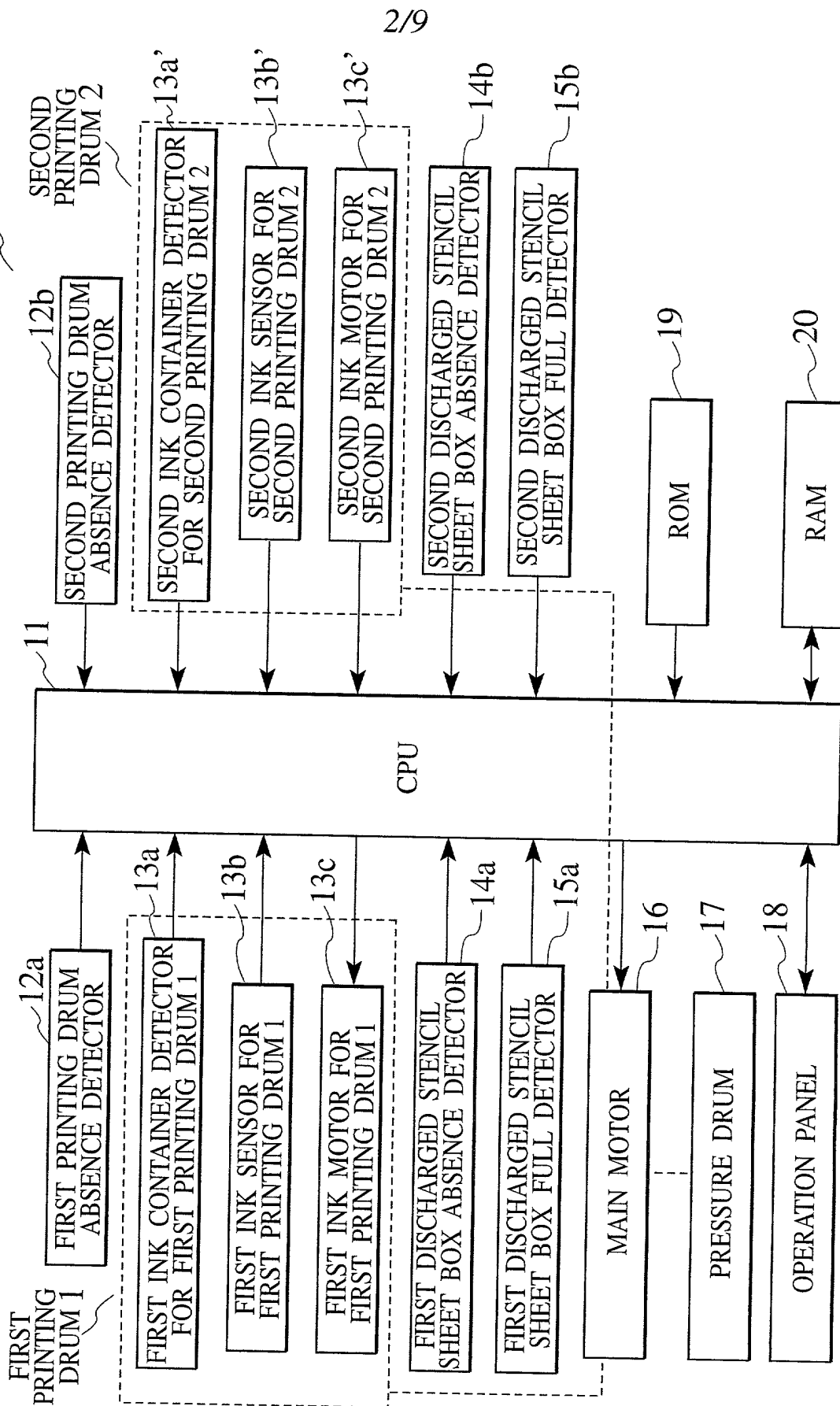


FIG. 3
ERROR DISPLAY
LAMP SECTION 18a

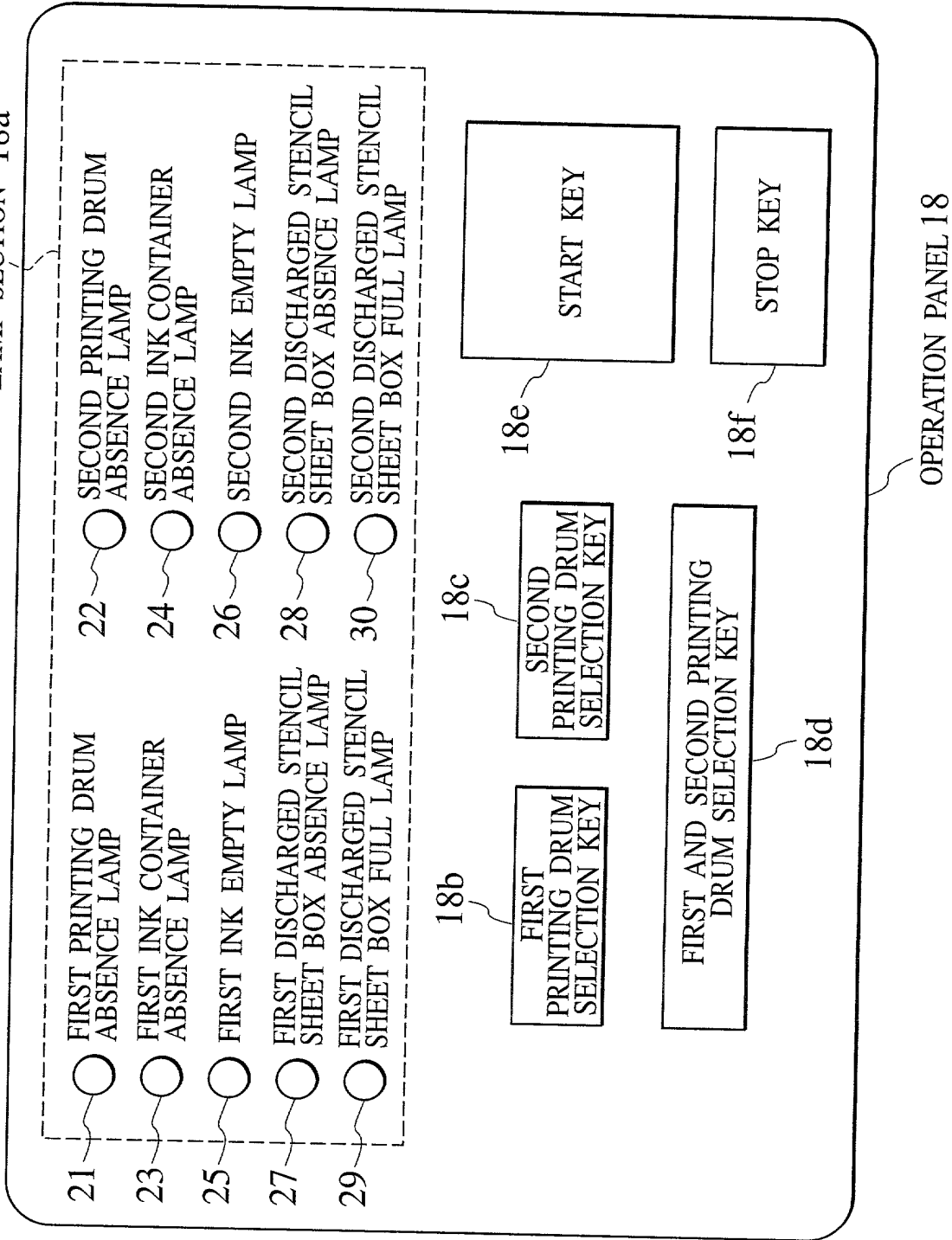
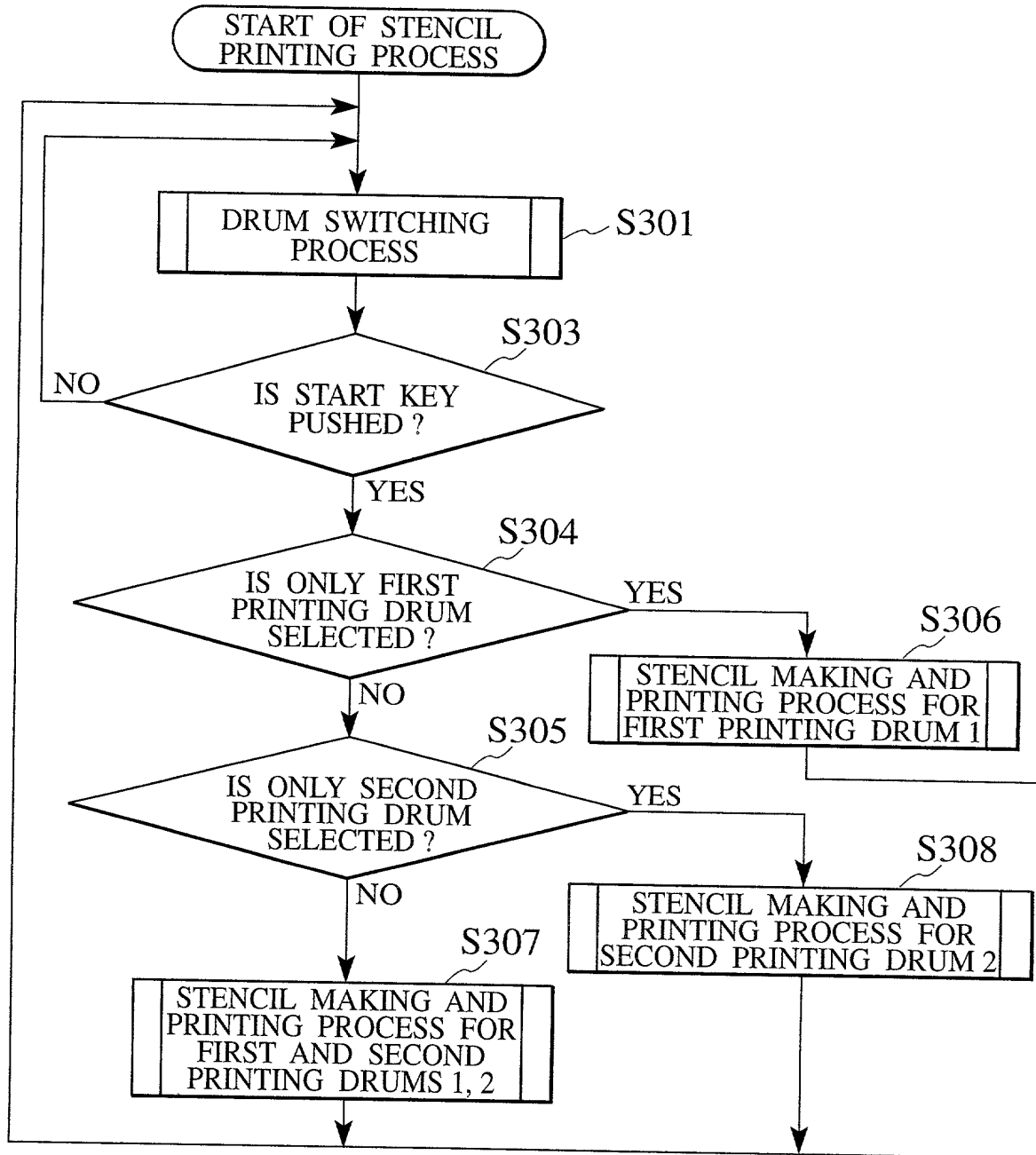
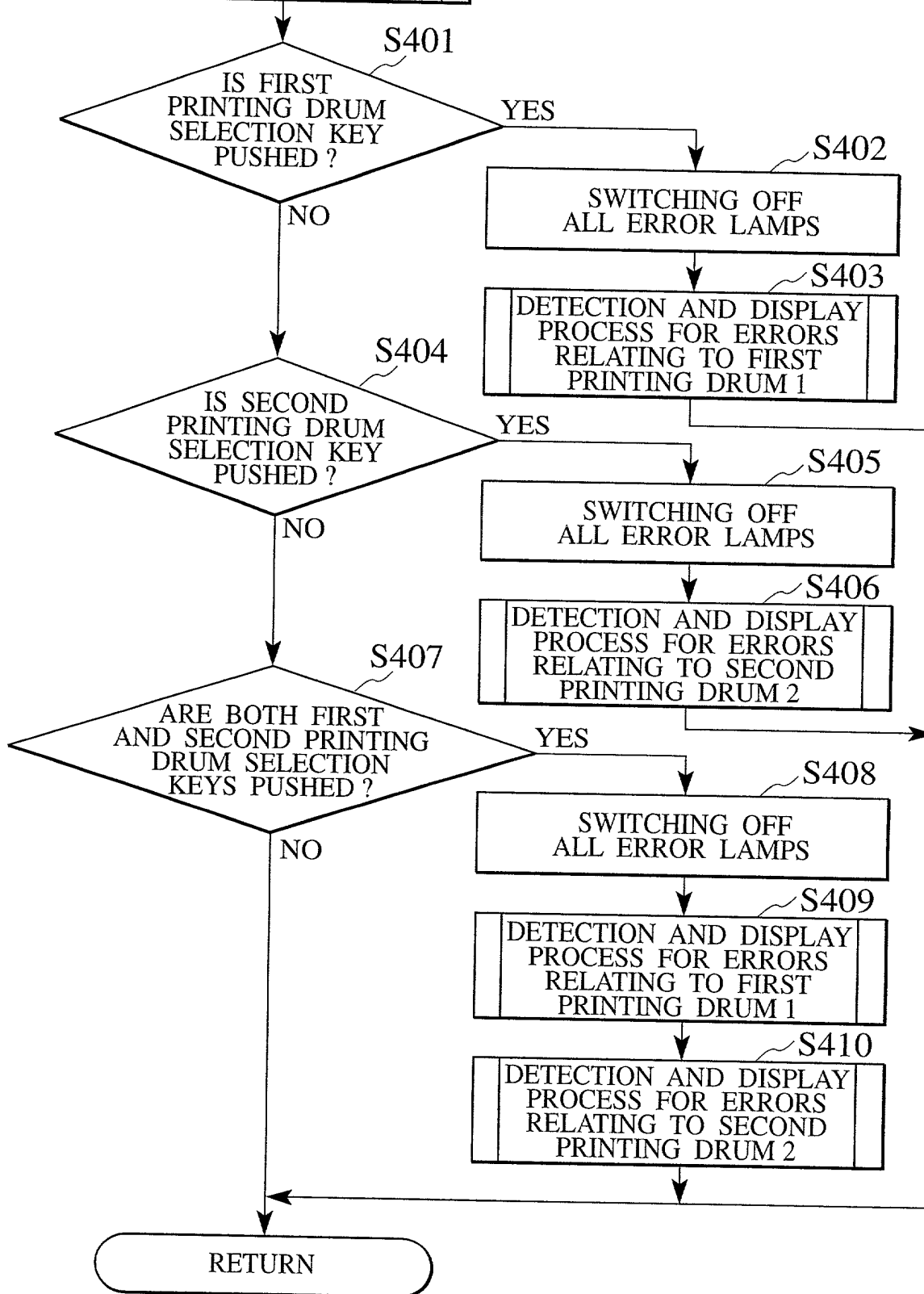


FIG.4



DRUM SWITCHING PROCESS S301 FIG.5



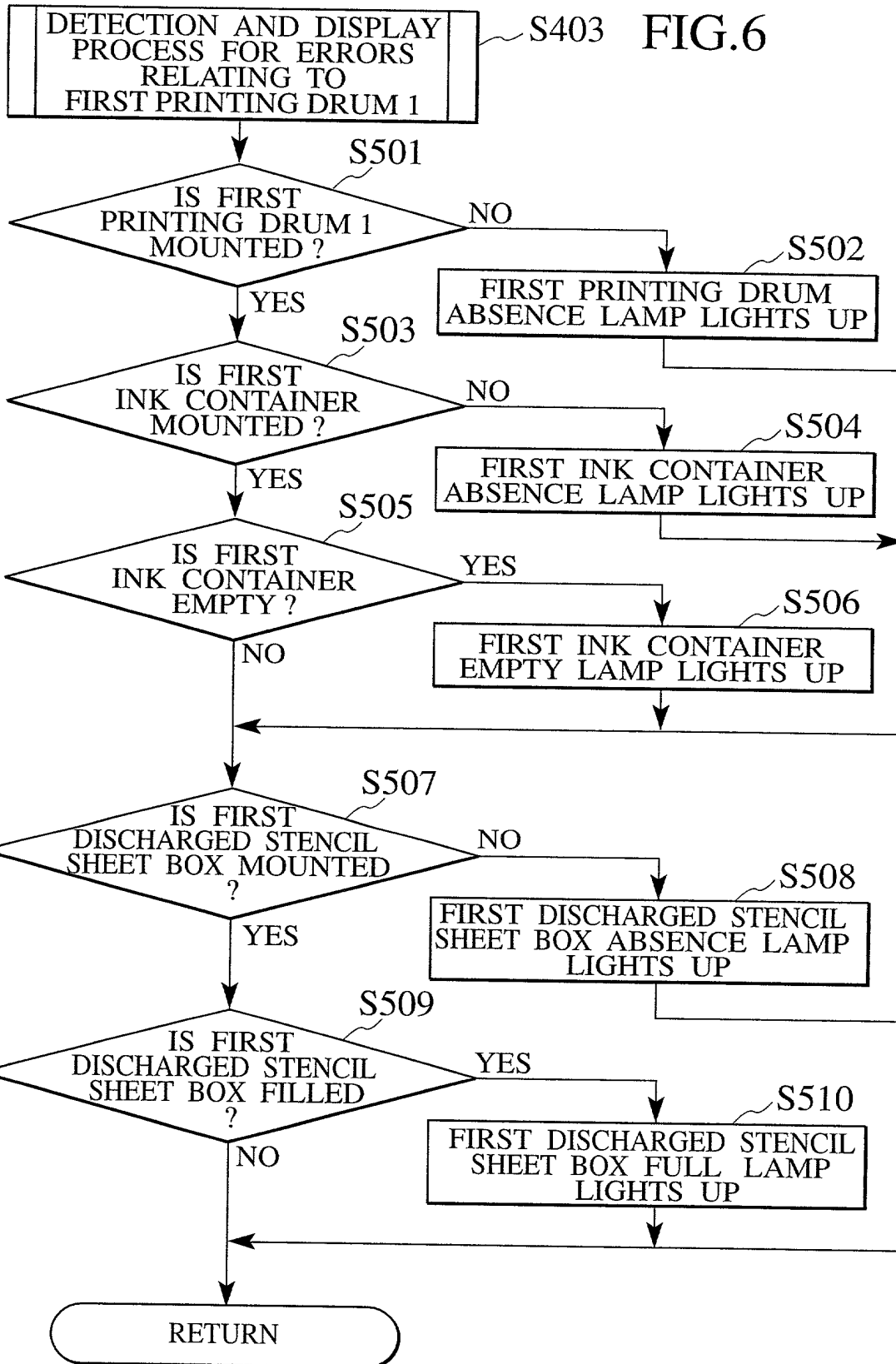
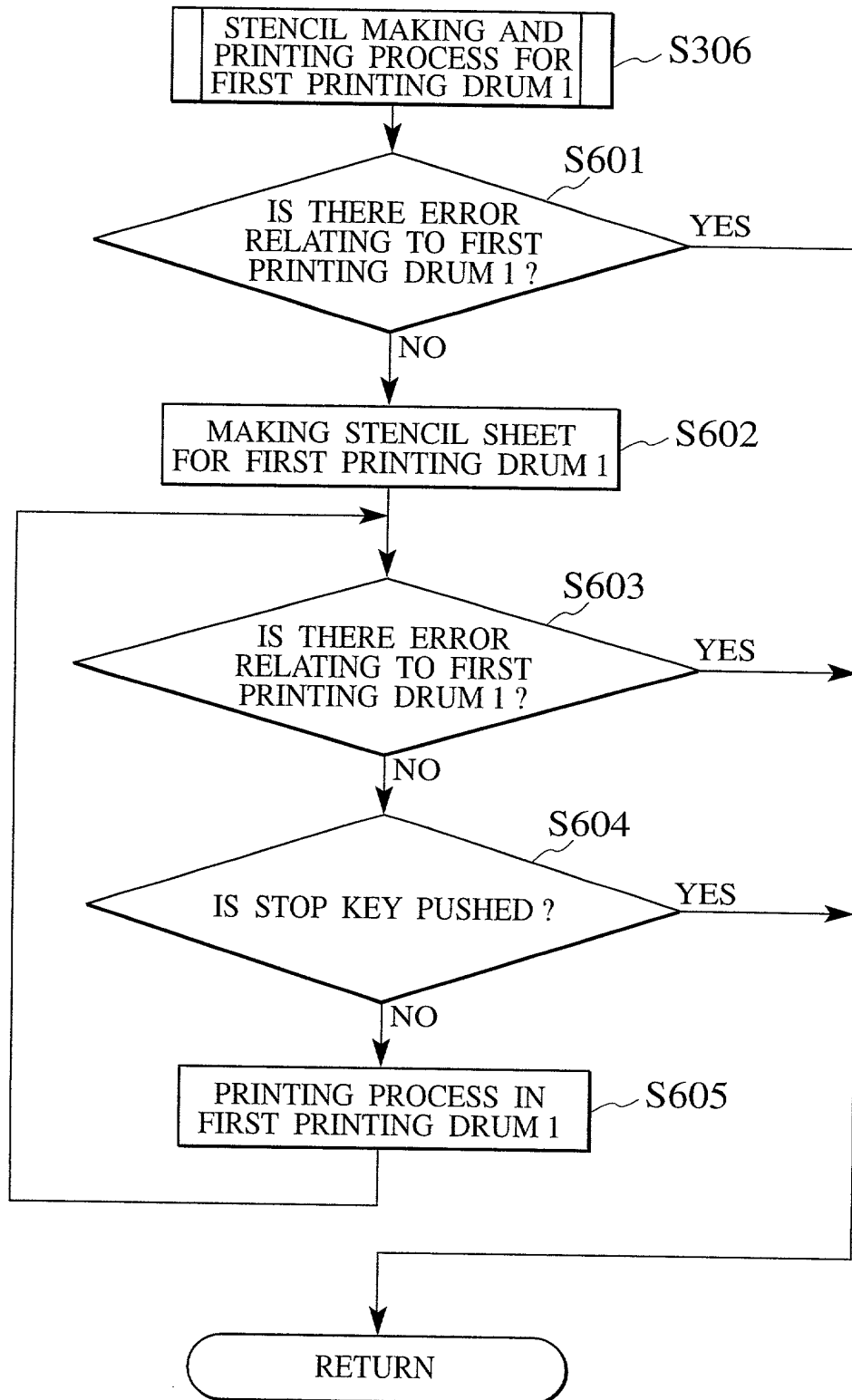


FIG.7



STENCIL MAKING AND
PRINTING PROCESS
FOR FIRST AND SECOND
PRINTING DRUMS 1, 2

S307 FIG.8

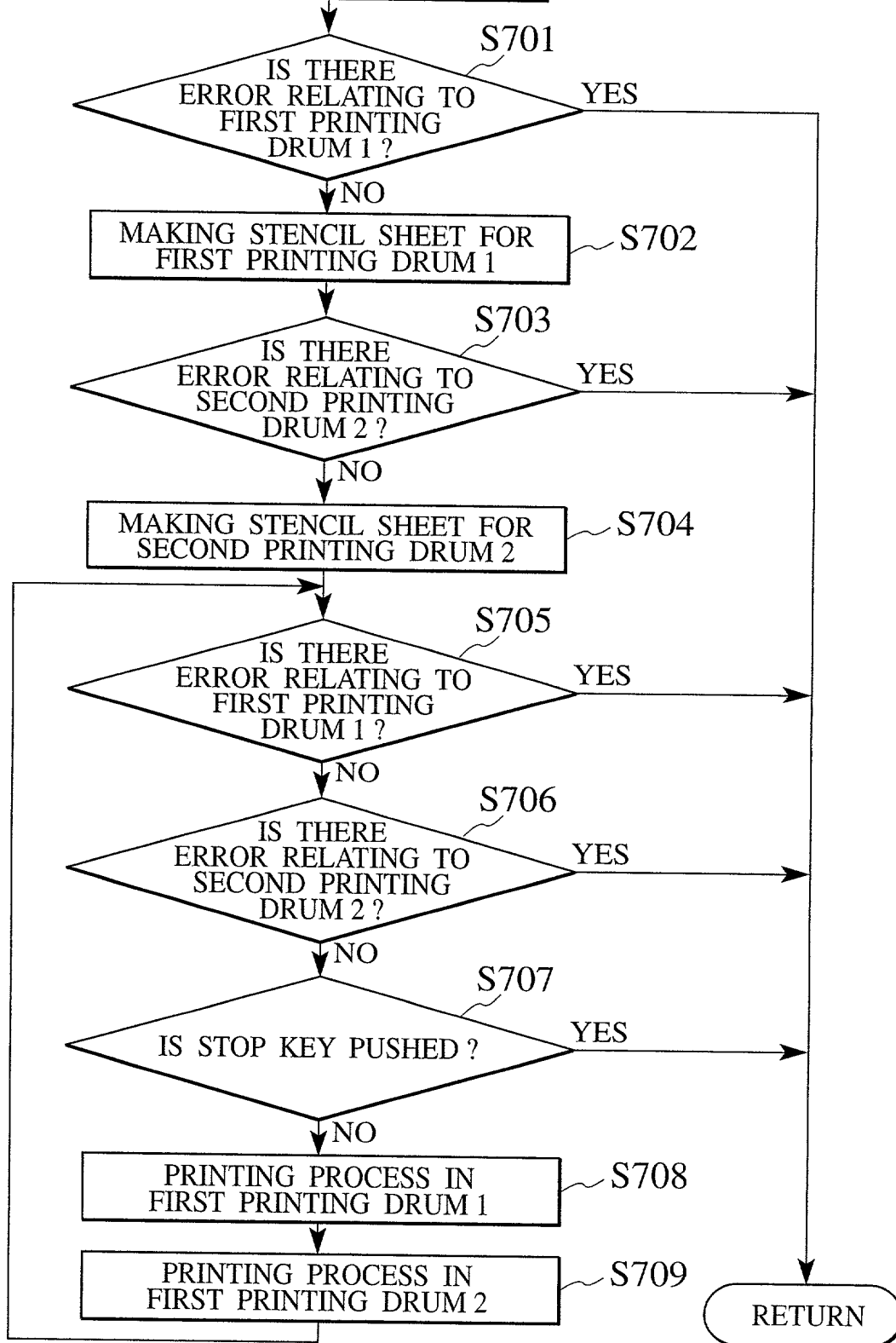


FIG.9

